

FORTRON" or "DURAFIDE: 1140A6(g)(f2)

Polyphenylene Sulfide (PPS), pellets

(f2) - Subjected to one or more of the following tests: Ultraviolet Light, Water Exposure or Immersion in accordance with UL 746C, where the acceptability for outdoor use is to be determined by UL.

(g) - Virgin and regrind from 1 to 50% by weight incl. have the same basic material properties except RTI is 160 C @ a min. thickness of 1.5mm for the Mechanical w/ Impact property for regrind 26 to 50% incl.. In addition, the 5VA flame rating was tested only in the virgin material.

Flammability	Value	TestMethod
Flame Rating		UL94
0.38 mm, ALL	V-0	
0.8 mm, ALL	V-0	
1.5 mm, ALL	V-0	
3.0 mm, ALL	V-0, 5VA	
Flammability Classification		IEC 60695-11-10, -20
0.38 mm, ALL	V-0	
0.8 mm, ALL	V-0	
1.5 mm, ALL	V-0	
3.0 mm, ALL	V-0, 5VA	
Electrical	Value	TestMethod
Hot-wire Ignition (HWI)		UL 746A
0.8 mm	PLC 3	
1.5 mm	PLC 1	
3.0 mm	PLC 1	
High Amp Arc Ignition (HAI)		UL 746A
0.8 mm	PLC 4	
1.5 mm	PLC 4	
3.0 mm	PLC 4	
Comparative Tracking Index (CTI)	PLC 4	UL 746A UL
High Voltage Arc Tracking Rate (HVTR)	PLC 3	746A ASTM
Arc Resistance	PLC 5	D495
Thermal	Value	TestMethod
RTI Elec		UL 746B
0.38 mm	130 °C	
0.8 mm	220 °C	
1.5 mm	220 °C	
3.0 mm	220 °C	
RTI Imp		UL 746B
0.38 mm	130 °C	
0.8 mm	200 °C	
1.5 mm	200 °C	
3.0 mm	200 °C	



Thermal	Value	TestMethod
RTI Str		UL 746B
0.38	130 °C	
mm 0.8	200 °C	
mm 1.5	220 °C	
mm 3.0	220 °C	
Physical	Value	TestMethod
Dimensional Change	0.0%	ASTM D1042
Dimensional Change	0.0%	ISO 2796
Outdoor Suitability	f2	UL 746C

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