

PC 1201-10P

Description

It is designed for FDA related or general injection molding with high impact strength and transparency.

Application

Sheet/Flim, Vacuum Cleaner, E&E Others

Key Features

FDA, Good Mold Release, High Impact Resistance, High Transparency

| Properties | Method | Unit | PC 1201-10P |
|---|------------|-------------------|-----------------------|
| Physical | | | |
| Melt Flow Rate (300 °C /1.2 kg) | ASTM D1238 | g/10min | 10 |
| Density | ASTM D792 | kg/m ³ | 1200 |
| Mold Shrinkage | ASTM D955 | mm/mm | 0.005~0.007 |
| Water Absorption @ 24 hrs, 23°C | ASTM D570 | % | 0.15 |
| Water Absorption @ equilibrium, 50%RH, 23°C | ASTM D570 | % | 0.32 |
| Optical | | | |
| Refractive Index, nD | ASTM D542 | | 1.586 |
| Light Transmittance | ASTM D1003 | % | 89 |
| Haze | ASTM D1003 | % | 0.7~1.5 |
| Thermal | | | |
| Deflection Temperature Under Load (DTUL) @ 4 mm 66 psi (0.45 MPa), annealed | ASTM D648 | °C | 144 |
| Deflection Temperature Under Load (DTUL) @ 4 mm 264 psi (1.8 MPa), annealed | ASTM D648 | °C | 141 |
| Deflection Temperature Under Load (DTUL) @ 4 mm 264 psi (1.8 MPa), unannealed | ASTM D648 | °C | 128 |
| Vicat Softening Point, 50°C /hr, 50N Load | ASTM D1525 | °C | 149 |
| Coefficient of Linear Thermal Expansion, @ -40 to 82°C | ASTM D696 | mm/mm/°C | 68 x 10 ⁻⁶ |
| Mechanical | | | |
| Tensile Yield Strength | ASTM D638 | MPa | 60 |
| Ultimate Tensile Strength | ASTM D638 | MPa | 71 |
| Elongation at Yield | ASTM D638 | % | 6 |
| Elongation at Break | ASTM D638 | % | 150 |
| Tensile Modulus | ASTM D638 | MPa | 2410 |
| Flexural Strength | ASTM D790 | MPa | 96 |
| Flexural Modulus | ASTM D790 | MPa | 2410 |
| Notched Izod Impact @ 23 °C | ASTM D256 | J/m | 900 |
| Unnotched Izod Impact @ 23 °C | ASTM D256 | | No break |
| Instrumented Dart Impact, Total Energy @ 23 °C | ASTM D3763 | J | 87 |
| Rockwell Hardness @ R Scale | ASTM D785 | R Scale | 118 |
| Rockwell Hardness @ M Scale | ASTM D785 | M Scale | 73 |
| Taber Abrasion Resistance (D Haze) | ASTM D1044 | % | 45 |
| Ignition Resistance | | | |
| UL-94 @ 0.5 mm UL- | ASTM D635 | | V-2 |
| 94 @ 1.6 mm UL-94 | ASTM D635 | | V-2 |
| @ 2.5-2.7 mm UL-94 | ASTM D635 | | V-2 |
| @ 3.0 mm Limiting | ASTM D635 | | HB |
| Oxygen Index | ASTM D2863 | % | 26 |

| | | | |
|-------------------------------------|-------------|-------|------------------------|
| Ball Indentation Temperature | IEC 598-1 | °C | >125 |
| Average Extent of Burning | ASTM D635 | mm | 25 |
| Electrical | | | |
| GWT 2.0 mm, 5 second | IEC 695-2-1 | °C | 850 |
| Comparative Tracking Index @ 2.0 mm | IEC 112 | V | 250 |
| Dielectric Strength | ASTM D149 | KV/mm | 17 |
| Dielectric Constant @ 60 Hz | ASTM D150 | | 3 |
| Dissipation Factor @ 60 Hz | ASTM D150 | | 0.001 |
| Volume Resistivity @ 23 °C, dry | ASTM D257 | W-cm | 2.0 x 10 ¹⁷ |

Note

1. When used unmodified for the manufacture of food contact articles LUPOLY 1201-10 Polycarbonate resins comply with the U.S. Food, Drug, and Cosmetic Act and Food Additive Regulations 21 CFR 177.1580 and E.U. Food Contact Regulations. The uses cited above are subject to GMP (Good Manufacturing Practices) and any limitations that are part of the regulations. The regulations should be consulted for complete details.
2. Typical properties; not to be construed as specifications.
3. Tensile Test @ 23 °C; 50 mm/min.
4. 0.125 in; 10 mil notch (3.2 mm; 0.25 mm notch).
5. 0.125 in; 8000 ipm (3.2 mm; 203 m/min).
6. 1,000 g; CS-10 F wheel; 500 cycles.
7. These numerical flame spread ratings are small-scale test values and are not intended to reflect hazards presented by these or any other materials under actual fire conditions. UL 94 file: E67171.

※ Typical values are only for material selection purpose, and variation within normal tolerances are for various colors.

Values given should not be interpreted as specification and not be used for part or tool design.

All properties, except melt flow rate are measured on injection molded specimens and after 48 hours storage at 23°C, 50% relative humidity.

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