

Technical Data Sheet

Moplen HP500N

Polypropylene, Homopolymer

Product Description

Moplen HP500N is a homopolymer used for general purpose injection moulding applications. It exhibits good flow and stiffness. Moplen HP500N is suitable for food contact.

Regulatory Status

For regulatory compliance information, see Moplen HP500N [Product Stewardship Bulletin \(PSB\) and Safety Data Sheet \(SDS\)](#).

Status	Commercial: Active
Availability	Africa-Middle East; Asia-Pacific; Europe
Application	Furniture; Housewares
Market	Compounding; Consumer Products; Rigid Packaging
Processing Method	Compounding; Injection Blow Molding
Attribute	Medium Flow; Medium Stiffness

Typical Properties	Nominal Value Units	Test Method
Physical		
Melt Flow Rate, (230 °C/2.16 kg)	12 g/10 min	ISO1133-1
Density	0.90 g/cm ³	ISO 1183-1
Mechanical		
Tensile Modulus	1400 MPa	ISO 527-1, -2
Tensile Stress at Yield	35 MPa	ISO 527-1, -2
Tensile Strain at Break	> 50 %	ISO 527-1, -2
Tensile Strain at Yield	10 %	ISO 527-1, -2
Impact		
Charpy Impact Strength - Notched, (23 °C, Type 1, Edgewise, Notch A)	4 kJ/m ²	ISO 179
Thermal		
Vicat Softening Temperature		
(A/50 N)	153 °C	ISO 306
(B50)	85 °C	ISO 306
Heat Deflection Temperature B, (0.45 MPa, Unannealed)	95 °C	ISO 75B-1, -2

Notes

ISO properties above are typical values of LYB products from Europe.

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Disclaimer

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SELLER MAKES NO WARRANTY; EXPRESS OR IMPLIED (INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY WARRANTY) OTHER THAN AS SEPARATELY AGREED TO BY THE PARTIES IN A CONTRACT.

Users should review the applicable Safety Data Sheet before handling the product. This product(s) may not be

used in the manufacture of any of the following, without prior written approval by

Seller for each specific product and application:

- (i) U.S. FDA Class I or II Medical Devices; Health Canada Class I, II or III Medical Devices; European Union Class I or II Medical Devices;
- (ii) film, overwrap and/or product packaging that is considered a part or component of one of the aforementioned medical devices;
- (iii) packaging in direct contact with a pharmaceutical active ingredient and/or dosage form that is intended for inhalation, injection, intravenous, nasal, ophthalmic (eye), digestive, or topical (skin) administration;
- (iv) tobacco related products and applications, electronic cigarettes and similar devices.
- (v) safety components in automotive applications, for example: air bags, air bag unit housings and covers, seat belt mechanisms, brake systems, pedals and pedal supports, steering systems.

The product(s) may not be used in:

- (i) U.S. FDA Class III Medical Devices; Health Canada Class IV Medical Devices; European Class III Medical Devices;
- (ii) applications involving permanent implantation into the body;
- (iii) life-sustaining medical applications.

All references to U.S. FDA, Health Canada, and European Union regulations include another country's equivalent regulatory classification.

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