



Component - Plastics

HI121, HI121UNS, HI121R, HI121H-F, HI121HA

Acrylonitrile Butadiene Styrene (ABS), pellets

Flammability	Value	Test Method
Flame Rating		
1.5 mm, ALL	HB	UL 94 UL 94 IEC
3.0 mm, ALL	HB	60695-11-10, -20
3.0 mm, ALL	HB40	IEC 60695-11-10,
1.5 mm, ALL	HB75	-20
Electrical	Value	Test Method
Hot-wire Ignition (HWI)		UL 746
1.5 mm	PLC 3	
3.0 mm	PLC 3	
High Amp Arc Ignition (HAI)	PLC 0	UL 746
1.5 mm	PLC 1	
3.0 mm	PLC 0	
Comparative Tracking Index (CTI)		UL 746
Dielectric Strength	27kV/mm	ASTM D149
High Voltage Arc Tracking Rate (HVTR)	PLC 2	UL 746
Volume Resistivity	1.0E+15 ohms-cm	ASTM D257 IEC 60093
Arc Resistance	PLC 6	ASTM D495
Thermal	Value	Test Method
RTI Elec		UL 746
1.5 mm	95.0 °C	
3.0 mm	100 °C	
RTI Imp	95.0 °C	UL 746
1.5 mm	100 °C	
3.0 mm	95.0 °C	
RTI Str	100 °C	UL 746
1.5 mm		
3.0 mm		
Physical	Value	Test Method
Dimensional Stability	0.0%	ASTM D1042 ISO 2796